

Work Order ID 48598

Friday, June 26, 2009 11:51:16 AM



Page 1

Item ID: D206-781-033

Accept



Setup Start



Revision ID: A

Stop



Item Name: Floor Protector (Baggage Compartment)

Start Date: 7/15/2009 Start Qty: 4.00

Cust Item ID:

Required Date: 8/3/2009 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: WVF Date: 7/15/09 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| | |

| | | | | | | | | | |
|------------------|--|------|--|--|--|--|--|--|--|
| 100 | | 0.00 | | | | | | | |
| | | | | | | | | | |
| DC | | 0.00 | | | | | | | |
| Document Control | Memo Photocopy bluefile & type labels per PPP D206-781-033 CHG 001 | | | | | | | | |

CL 09/11/10
BG 09/11/05

| | | | | | | | | | |
|-----------|----------|------|--|--|--|--|--|--|--|
| 110 | Pick Kit | 0.00 | | | | | | | |
| | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |

9/11/05 (SV) SL

| | | | | | | | | | |
|-----------------|---|------|--|--|--|--|--|--|--|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | |
| | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

8/09/11/10

5 8

Work Order ID 48598

Friday, June 26, 2009 11:51:17 AM



Page 2

Item ID: D206-781-033
Revision ID: A
Item Name: Floor Protector (Baggage Compartment)

Accept



Setup Start



Stop



Start Date: 7/15/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 8/3/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-033

Location:

PPP rev: PPA/T

PC 9/11/09

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

ME
09-11-10

Picklist Print

Friday, June 26, 2009 11:51:16 AM

Page 1

Work Order ID: 48598

Parent Item: D206-781-033RevA

Parent Item Name: Floor Protector (Baggage Compartment)







Start Date: 7/15/2009

Required Date: 8/3/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|  D3878-1RevA  Cargo Floor Protector | | Manufactured | No | | | 110 | Each | 0.0000 | 16.0000 | 4 | | |
|  D3918-1RevA  Placard | | Manufactured | No | | | 110 | Each | 0.0000 | 4.0000 | | | |
|  MS24694-S50  Screw | | Purchased | No | | | 110 | Each | 0.0000 | 72.0000 | | | |

52304

B53448 1P

B50238 4P

M112820

9/1/05

5x

Date: Monday, 15/06/2009 4:20:50 PM
 User: Julie Dawson

Process Sheet

| | | | |
|----------------------------------|---|-------------------------|--|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : BAGGAGE COMPARTMENT PROTECTOR KIT |
| Job Number | : 48598 | | |
| Estimate Number | : 14043 | | |
| P.O. Number | : | Part Number | : D206781033 |
| This Issue | : 15/06/2009 S.O. No. : | Drawing Number | : IIN-D407-781 |
| Prsht Rev. | : NC | Project Number | : |
| First Issue | : / / Type : THERMOFORMING | Drawing Revision | : C |
| Previous Run | : | Material | : |
| Written By | : | Due Date | : 22/06/2009 Qty: 4 Um: Each |
| Checked & Approved By | : <u>Julie Dawson</u> 15 | | |
| Comment | : Est Rev:A 09-06-10 rev.c per IIN DD verified by:eC | | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

1.0 ✓ DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D206-781-033 CHG001

2.0 ✓ PACKAGING 1

PACKAGING RESOURCE #1

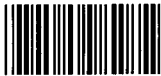


Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 ✓ D38781

Cargo Floor Protector



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Cargo Floor Protector

Batch: _____

4.0 ✓ D39181

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Placard

Batch: _____

5.0 ✓ MS24694S50

Screw



Comment: Qty.: 18.0000 Each(s)/Unit Total : 72.0000 Each(s)
 Screw
 Batch: _____

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 15/06/2009 4:20:50 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAGGAGE COMPARTMENT PROTECTOR KIT

Job Number: 48598

Part Number: D206781033

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0



QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0



PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-781-033

Location: _____

PPP Rev: _____

8.0



QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

5.2 BELL 206 L/L1

D206-781-011 Floor Protector Kit (PILOT AND CO-PILOT)

| Qty -011 | Part Number | Description |
|-------------|-----------------|---|
| X | D206-781-011 | FLOOR PROTECTOR KIT (PILOT AND CO-PILOT) |
| 1 | D3874-1 | FLOOR PROTECTOR, CO-PILOT |
| 1 | D3874-2 | FLOOR PROTECTOR, PILOT |
| 2 | D3800-1-100-300 | LOOP STRIP |
| 2 | D3800-3-100-300 | HOOK STRIP |
| 2 | AN4-13A | BOLT |
| 2 | AN960JD416 | WASHER |
| 2 | NAS43DD4-20 | SPACER |
| 1 | NAS43DD4-64 | SPACER |

D206-781-023 FLOOR PROTECTOR KIT (PASSENGER CABIN)

| Qty -023 | Part Number | Description |
|-------------|-----------------|--|
| X | D206-781-023 | FLOOR PROTECTOR KIT (PASSENGER CABIN) |
| 1 | D3898-1 | FLOOR PROTECTOR, PASSENGER |
| 2 | D3934-041 | CLIP ASSEMBLY |
| 2 | D3800-1-100-500 | LOOP STRIP |
| 2 | D3800-3-100-500 | HOOK STRIP |
| 4 | AN525-10R6 | SCREW |

D206-781-033/-043 BAGGAGE COMPARTMENT PROTECTOR KITS

| Qty -033 | Qty -043 | Part Number | Description |
|-------------|-------------|-----------------|--|
| X | | D206-781-033 | BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT |
| | X | D206-781-043 | BAGGAGE COMPARTMENT WALL PROTECTOR KIT |
| 1 | | D3878-1 | BAGGAGE PROTECTOR, FLOOR |
| | 1 | D3879-3 | BAGGAGE PROTECTOR, WALL |
| | 2 | D3800-1-100-300 | LOOP STRIP |
| | 2 | D3800-3-100-300 | HOOK STRIP |
| 1 | | D3918-1 | PLACARD |
| | 2 | D3930-1 | CLIP |
| | 2 | D3931-1 | ANGLE |
| | 4 | MS35207-262 | SCREW |
| | 8 | AN960C10L | WASHER |
| | 8 | MS21042L3 | NUT |
| 18 | 8 | MS24694S50 | SCREW |

48598

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

D206-781-371 Hat Bin Kit

| Qty -371 | Part Number | Description |
|-------------|--------------|-------------|
| X | D206-781-371 | HAT BIN KIT |
| 1 | D3845-1 | HAT BIN |
| 6 | D3851-1 | DOUBLER |
| 4 | AN525-10R14 | SCREW |

5.3 BELL 206 L3/L4

D206-781-011 Floor Protector Kit (PILOT AND CO-PILOT)

| Qty -011 | Part Number | Description |
|-------------|-----------------|---|
| X | D206-781-011 | FLOOR PROTECTOR KIT (PILOT AND CO-PILOT) |
| 1 | D3874-1 | FLOOR PROTECTOR, CO-PILOT |
| 1 | D3874-2 | FLOOR PROTECTOR, PILOT |
| 2 | D3800-1-100-300 | LOOP STRIP |
| 2 | D3800-3-100-300 | HOOK STRIP |
| 2 | AN4-13A | BOLT |
| 2 | AN960JD416 | WASHER |
| 2 | NAS43DD4-20 | SPACER |
| 1 | NAS43DD4-64 | SPACER |

D206-781-023 FLOOR PROTECTOR KIT (PASSENGER CABIN)

| Qty -023 | Part Number | Description |
|-------------|-----------------|--|
| X | D206-781-023 | FLOOR PROTECTOR KIT (PASSENGER CABIN) |
| 1 | D3898-1 | FLOOR PROTECTOR, PASSENGER |
| 2 | D3934-041 | CLIP ASSEMBLY |
| 2 | D3800-1-100-500 | LOOP STRIP |
| 2 | D3800-3-100-500 | HOOK STRIP |
| 4 | AN525-10R6 | SCREW |

D206-781-033/-043 BAGGAGE COMPARTMENT PROTECTOR KITS

| Qty -033 | Qty -043 | Part Number | Description |
|-------------|-------------|-----------------|--|
| X | | D206-781-033 | BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT |
| | X | D206-781-043 | BAGGAGE COMPARTMENT WALL PROTECTOR KIT |
| 1 | | D3878-1 | BAGGAGE PROTECTOR, FLOOR |
| | 1 | D3879-3 | BAGGAGE PROTECTOR, WALL |
| | 2 | D3800-1-100-300 | LOOP STRIP |
| | 2 | D3800-3-100-300 | HOOK STRIP |
| 1 | | D3918-1 | PLACARD |
| | 2 | D3930-1 | CLIP |

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Revision: C
Date: 09.05.27

48598

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

D206-781-033/-043 BAGGAGE COMPARTMENT PROTECTOR KITS

| Qty -033 | Qty -043 | Part Number | Description |
|-------------|-------------|-----------------|--|
| X | | D206-781-033 | BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT |
| | X | D206-781-043 | BAGGAGE COMPARTMENT WALL PROTECTOR KIT |
| 1 | | D3878-1 | BAGGAGE PROTECTOR, FLOOR |
| | 1 | D3879-3 | BAGGAGE PROTECTOR, WALL |
| | 2 | D3800-1-100-300 | LOOP STRIP |
| | 2 | D3800-3-100-300 | HOOK STRIP |
| 1 | | D3918-1 | PLACARD |
| | 2 | D3930-1 | CLIP |
| | 2 | D3931-1 | ANGLE |
| | 4 | MS35207-262 | SCREW |
| | 8 | AN960C10L | WASHER |
| | 8 | MS21042L3 | NUT |
| 18 | 8 | MS24694S50 | SCREW |

D407-781-771 Hat Bin Kit

| Qty -771 | Part Number | Description |
|-------------|--------------|-------------|
| X | D407-781-771 | HAT BIN KIT |
| 1 | D3835-1 | HAT BIN |
| 4 | D3851-1 | DOUBLER |
| 2 | AN525-10R7 | SCREW |

48598

REFERENCE ONLY